



### Parts List

Item #	Qty	Description	Part Number	Manufacturer
1	1ea	Actuator Arm	79253327	Crouzet Switch Technologies
2	1ea	Switch, 5A rating with 0.110 Terminals	83170-4C1/0	Crouzet Switch Technologies
3	2ea	Machine screw, M2 X 10mm, slotted cheese head	n/a	n/a
4	1ea	K105 relay	K105A-XXXXXX-XXT	KG Technologies
5	2ea	M2 hex nut	n/a	n/a

### Assembly Instructions:

Step 1. Install the actuator arm (Item 1) on the switch (item 2) by snapping the slotted sides of the actuator over the posts near the end of the of the switch body. Make sure that the actuator is attached on the end of the switch furthest away from the switch button.

Step 2. Insert one of the two nuts into the hexagonal cavities on the back side of the relay mounting plate. Hold the nut in place while performing steps 3 and 4.

Step 3. Position the switch on the relay mounting plat such that the two holes in the switch are aligned with the two holes in the relay mounting plate. Make sure the switch is oriented so that the actuator pivot point is furthest away from the relay actuator lever.

Step 4. Install one of the two machine screws (item 3) through the switch housing and relay mounting plate holes corresponding to the position of the nut installed in step 3, turning clockwise to engage with the hex nut installed in step 3.

Step 5. Repeat steps 2 and 4 with the second hex nut and screw.

Step 6. Tighten the two screws to 1.5-2.0kgfcm.